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## **Measurement of enantiomeric excess of amines by mass spectrometry following kinetic resolution with solid-phase chiral acylating agents**

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**Abstract—**Mass-tagged chiral activated esters on derivatized polystyrene have been used for the measurement of enantiomeric excess of amines by kinetic resolution and electrospray ionization mass spectrometry. © 2001 Elsevier Science Ltd. All rights reserved.

The discovery and refinement of enantioselective catalysts by combinatorial means is an accelerating endeavor in organic, biological, and organometallic chemistry.<sup>1</sup> As with all things combinatorial, analytical methods are at the heart of the enterprise, and a variety of techniques for measuring catalytic activity and/or asymmetric induction have been reported.<sup>2</sup> We have recently developed a method for the determination of the enantiomeric excess of alcohols and amines by kinetic resolution and subsequent mass spectrometry analysis.<sup>3</sup> An equimolar mixture of chiral acylating agents of opposite absolute configuration is used, which differ in a substituent remote to the chiral center. The mixture thereby comprises a

'pseudo-racemate' in which the mass of each component is correlated to its absolute configuration. The acids **1a** and **1b** shown in Scheme 1, in combination with DCC, is a simple example of such a system. Acylation of alcohols or amines is performed under parallel kinetic resolution<sup>4</sup> conditions, in which the 'mass tags' are used in large excess, generating ester or amide products of differing mass. The relative amounts of these products, measured by ESI-MS, give the enantiomeric composition of the starting substrate using Eq. (1) and two calibration measurements.<sup>5</sup> Here we describe the preparation and use of resin-based acylating agents designed to make the process more convenient.



## **Scheme 1.**

*Abbreviations*: DCC, 1,3-dicyclohexylcarbodiimide; ESI-MS, electrospray ionization mass spectrometry; NMM, *N*-methylmorpholine; PyBOP, (benzotriazol-1-yloxy)tripyrrolidinophosphonium hexafluorophosphate; TCT, 2,4,6-trichloro[1,3,5]triazine.

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$$
\% ee = \left(\frac{(y-1)(s+1)}{(y+1)(s-1)}\right) \tag{1}
$$

where *s* is the ratio of fast and slow acylation rate constants (kinetic resolution selectivity factor) and *y* is the observed intensity ratio of the two masses of interest, corrected for the difference in ionization efficiencies (determined by analysis of racemic amine).

Commercially available aminomethyl-polystyrene resin was treated with 2,4,6-trichloro $[1,3,5]$ triazine<sup>6</sup> in the presence of  $NEt(iPr)$ , (Scheme 2). The dichlorotriazine resin **2** was activated with *N*-methylmorpholine and condensed with an excess of an equimolar mixture of the carboxylic acids **1a** and **1b**. <sup>3</sup> Each reaction proceeded to completion as monitored by IR spectroscopy. Alternatively, resins were also prepared separately with **1a** and **1b**, and then combined in equimolar amounts, achieving the same results as described below.

Amines **4**–**11** were analyzed on an approximately 0.5 mmol scale using a 20-fold molar excess of **3** in the presence of a catalytic amount of DMAP.7 After acylation, each mixture was processed by a simple procedure of filtration, evaporation, addition of methanol, and direct-injection ESI-MS in  $5 \mu L$  injection aliquots, each

of which contained no more than 1 nmol of the target amides. The standard practice<sup>3</sup> of averaging the results of three injections was followed, giving reproducible intensity ratios to standard deviations of  $1-3\%$ ; [M+ Na<sup>+</sup>] ions were dominant; a representative spectrum is shown in Fig. 1.

Fig. 1 summarizes the results for eight primary and secondary amines, available in both enantiomerically pure and racemic forms, each as samples of 20, 50, 70 and 90% *ee*. <sup>8</sup> In spite of the generally low kinetic resolution selectivity factors  $s$  (Eq. (1)) observed,<sup>3</sup> most (25 out of 32) measurements fall within 10% *ee* of the actual value. The compounds analyzed with the least accuracy were **7**, **8**, and **11**, which show the lowest *s* values. It should be noted that the actual acylating agent is likely to be the solution-phase *N*-acylpyridinium salt derived from the reaction of **3** with DMAP—the same as in our initial, solution-phase method. The resin-bound activated esters serve only as an accessible reservoir of chiral, mass-tagged, acyl units. The observed *s*-values are therefore the same in the two methods and the nature of the resin has little effect on kinetic resolution selectivity, and thus on the accuracy of the method.<sup>9</sup>



**Figure 1.** Top: structures and selectivity factors (*s* values). Bottom left: ESI-MS analysis of the products derived from *rac*-**4** and resin **3**. Bottom right: actual versus measured enantiomeric excess for amines **4**–**11**.

The principal advantages of resin **3**, making the method more easily applied to automation, are: (1) the relatively clean nature of the amides obtained, since excess acylating agent is retained on the resin and additional activating reagents (such as DCC or PyBOP) are not needed; (2) the convenience of measuring out a single free-flowing resin for each analysis; and (3) the ease of work-up. As previously observed, $3$  analyses can be speeded further by combining samples containing acylated products of different molecular weight (obtained from different amines) for each ESI-MS run. The preparation of new mass-tagged reagents and their use in the screening of asymmetric catalysts will be reported in due course.

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- 7. Representative procedure: resin 3 (10 mg, 8 µmol) was suspended in 300  $\mu$ L THF and stirred for 5 min. DMAP (0.04  $\mu$ mol) in 5  $\mu$ L THF and a solution of amine (0.4  $\mu$ mol) in 5  $\mu$ L toluene were added. The reaction mixture was stirred or agitated at room temperature for 24 h, and then filtered. The solvent was evaporated and the residue was taken up in 2 mL MeOH and transferred to an HPLC autosampler vial for ESI-MS analysis. Details of the mass spectrometry procedures can be found in Ref. 3. NMM may be used in place of DMAP, but a stoichiometric amount of base (with respect to the amine being acylated) must be employed to obtain reliable absolute values. For the use of 4-dialkylaminopyridines as acylation catalysts, see: Höfle, G.; Steglich, W.; Vorbrüggen, H. Angew. *Chem*., *Int*. *Ed*. *Engl*. **1978**, 17, 569–583.
- 8. Stock solutions of amines were prepared in dry toluene solvent. Solutions of different enantiomeric excess were enriched in the *R*-enantiomer for all amines except **6** and **11**, which were enriched in the *S*-enantiomer.
- 9. The use of a polystyrene-PEG-NH<sub>2</sub> resin resulted in increased acylation yield due to its more flexible nature, but no change in the observed values of *s* or enantiomeric excess. We were unable to convert alcohols to esters in sufficiently high yield using **3** and a variety of bases and reaction conditions.